
TABLES

2.1. Composite Components in Aircraft Applications	16
2.2. Material Properties	20
4.1. Late 1980s Cost Ratios from Resetar, Rogers, and Hess (1991)	57
4.2. Expected Mid-1990s Cost Ratios from Resetar, Rogers, and Hess (1991)	58
4.3. Late 1990s Nonrecurring Engineering Cost Ratios . . .	59
4.4. Late 1990s Nonrecurring Tooling Cost Ratios	60
4.5. Late 1990s Recurring Engineering Cost Ratios	61
4.6. Late 1990s Recurring Tooling Cost Ratios	62
4.7. Late 1990s Recurring Manufacturing Cost Ratios	63
4.8. Late 1990s Recurring Quality Assurance Cost Ratios . .	65
4.9. Late 1990s Cost Ratios	66
4.10. Comparison of Late 1990s Cost Ratios to Projected Mid-1990s Cost Ratios from Resetar, Rogers, and Hess (1991)	66
4.11. 1990s Part-Level Manufacturing Data	70
4.12. Part and Geometric Complexity Cross-Reference Matrix	72
4.13. 1990s Cost Ratios Based on Part Data Analysis: All-Airframe Labor Basis, Conventionally Machined Metal	74
4.14. 1990s Cost Ratios Based on Part Data Analysis: All-Airframe Labor Basis, Advanced Manufacturing Metal	74
4.15. 1990s Cost Ratios Based on Part Data Analysis: All-Airframe Labor Basis, Composites	75

4.16.	Cost Improvement Slopes	78
4.17.	Weight-Sizing (ARCO) Factors	78
4.18.	Composite Prepreg Costs	79
4.19.	Metal Costs	81
4.20.	BTF Ratios	82
5.1.	Late 1990s Cost Ratios, All-Airframe Labor Basis	86
5.2.	Aircraft in the MACDAR Database	87
5.3.	MACDAR Aircraft Material Distribution	87
5.4.	Percentage of Recurring Labor at Different Stages of Production	88
5.5.	Coefficient Estimates for Equation 5.4	92
5.6.	MACDAR Learning, Weight-Sizing, and Rate Slopes	92
5.7.	$(WMCF)_l$ Factors and σ Values Used for the Regression Results Shown in Table 5.5	94
5.8.	Point Estimates and 95 Percent Confidence Interval Bounds for the Exponent on $(WMCF)_l$	95
5.9.	Point Estimates and 95 Percent Confidence Interval Bounds for the Exponent on $(WMCF)_{manu}$ in Four Samples	96
6.1.	Definition of Material/Manufacturing (M/M) Technique Index (τ)	100
6.2.	Definition of Part Geometric Complexity Index (c)	100
6.3.	S_r^c for a Notional Future Fighter: Traditional Manufacturing Techniques	101
6.4.	S_r^c for a Notional Future Fighter: Advanced Manufacturing Techniques	102
6.5.	Average Lot Size for MACDAR Aircraft	103
6.6.	Optimistic Mid-2000s Cost Ratio Projections, All-Airframe Labor Basis	105
D.1.	Nonrecurring Engineering and Tooling Cost- Estimating Relationships	128